

SHARP

Global LCD Panel Exchange Center

No.	LD -15251B			
DATE	Apr. 26 . 2003			

TECHNICAL

LITERATURE

FOR

TFT - LCD module

MODEL No. LQ197V3DZ41

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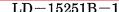
> DEVELOPMENT ENGINEERING DEPT. AVC LIQUID CRYSTAL DISPLAY DIVISION AVC LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION



RECORDS OF REVISION

LQ197V3DZ41

SPEC No.	DATE		REVISED		SUMMARY	NOTE
			No.	PAGE		
LD-15251	Feb. 28.	2003				1st Issu
	Apr. 7. 2	2003	A	3	Added OS driving condition setting	2 nd Issue
				5	Changed Electrical Characteristics	
			i	7	Changed Timing characteristics	
				9	Changed gray scale condition	
				10	Added Luminance of white (VBRT=5V)	
	Apr. 26.	2003	В	2	Changed tertminal function (39, 40pin)	3rd Issu
				3	Changed OS function condition	
				4	Added OS driving ref. circuit	
				5	Added LCD module block diagram	
	·	-	1	12	Changed response time condition	
				16	Changed outline dimension	
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1. Application

This technical literature applies to the color 19.7" VGA TFT-LCD module LQ197V3DZ41.

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2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, inverter circuit and back light system etc. Graphics and texts can be displayed on a 640×RGB×480 dots panel with about 16 million colors by supplying date signal of 24 bit(8 bit x RGB), 4 kind of timing signal, +5V of DC supply voltages and supply voltage for back light.

Also, this module is include the DC/AC inverter to drive the CCFT lamps.

And in order to improve the response time of LCD, this module applies the O/S (over shoot)driving technology for the control circuit. In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

By using the captioned process, the image signals of this LCD module are being set so that image response can be completed within one frame, as a result, image blur can be improved and clear image performance can be realized.

3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	50 (Diagonal)	cm
	19.7 (Diagonal)	inch
Active area	401.28 (H) x 298.8 (V)	mm
Pixel Format	640 (H) × 480 (V)	pixel
	(1pixel = R + G + B dot)	
Pixel pitch	0.627 (H) × 0.6225 (V)	mm
Pixel configuration	B, G, R vertical stripe	
Display mode	Normally black	
Unit Outline Dimensions *1	462.6(W) ×338.5(H) × 51.6(D)	mm
Mass	(3900)	g
Surface treatment	Anti glare, low reflection coating	
	Hard coating: 2 H	
	Haze: 23 +/- 5%	

(*1)Outline dimensions are shown in Fig.1



4. Input Terminals

4-1. Control circuit driving

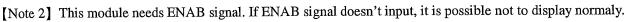
: 50FLZX-RSM1-A-TB (JST) CN3 Using connector

Pin No.	Symbol	Function	Remarks
11	GND		
2	CK	Clock signal(sampling each data)	
3	GND		
4	Hsync	Horizontal synchronized signal	[Note 1]
5	Vsync	Vertical synchronized signal	[Note 1]
6	ENAB	Data enable signal(horizontal position)	[Note 2]
7	GND		
8	R0	Red data signal (LSB)	
9	R1	Red data signal	,
10	R2	Red data signal	
11	R3	Red data signal	,
12	GND		
13	R4	Red data signal	
14	R5	Red data signal	
15	R6	Red data signal	
16	R7	Red data signal (MSB)	
17	GND	The same of the sa	
18	G0	Green data signal (LSB)	
19	G1	Green data signal	
20	G2	Green data signal	
21	G3	Green data signal	
22	GND	Orcen data signar	
23	GAD G4	Green data signal	
24	G5	Green data signal	
25	G6	Green data signal	
26	G7	Green data signal (MSB)	
27	GND	D1 1 1 1 1 (T (D))	
		Blue data signal	
36	B7	Blue data signal (MSB)	
37	GND		
38	GND		
39	OSTABLE0	Reserved	Note 4,5
40	OSTABLE1		[Note 4]
41	OSTABLE2	OS Driving Condition 1	[Note 4]
42	OSTABLE3	OS Driving Condition 2	[Note 4]
43	OSTABLE4	OS Driving Condition 3	[Note 4]
	VDD	+5V Power Supply	
		+5V Power Supply	
			[Note 3]
50		TOTOLOG WILLIAM OF OF MICE DO THE	111010 31
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49	B0 B1 B2 B3 GND B4 B5 B6 B7 GND GND OSTABLE0 OSTABLE1 OSTABLE2 OSTABLE3	Reserved Setting terminal (50Hz:High 60Hz:Low) OS Driving Condition 1 OS Driving Condition 2 OS Driving Condition 3 +5V Power Supply	[Note 4] [Note 4] [Note 4]

^{*} Shield case contacts GND(Grand) of LCD module.

[Note 1] The polarity combination of the Hsync., Vsync.

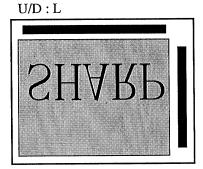
Hsync	Negative
Vsync	Negative



[Note 3]



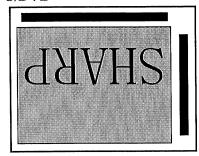
R/L:L



R/L:LU/D: H



R/L:H U/D:L



0(GND) or1: (3.3V)

R/L:HU/D:H

[Note 4]

OS Driving Condition

OS control pin(39-43) should be set like below on actual panel surface temperature

1. Frame frequency 60Hz

	-1								
Pin	Symbol	Panel surface temperature degree C							
No.	1	0-5	5-10	10-15	15-20	20-25	25-30	30-35	Over35
43	OSTABLE0	0	1	0	1	0	1	0	1
42	OSTABLE1	0	0	1	1	0	0	1	1
41	OSTABLE2	0	0	0	0	1	1	1	1
40	OSTABLE3	0	0	. 0	0	0	0	0	0
39	OSTABLE4	0	0	0	0	0	0	0	0

2. Frame frequency 50Hz

Pin	Symbol		Panel surface temperature degree C						
no.		0-5	5-10	10-15	15-20	20-25	25-30	30-35	Over35
43	OSTABLE0	0	1	0	1	0	1	0	1
42	OSTABLE1	0	0	1	1	0	0	1	1
41	OSTABLE2	0	0	0	0	1	1	1	1
40	OSTABLE3	1	1	1	1	1	1	1	1
39	OSTABLE4	0	0	0	0	0	0	0	0

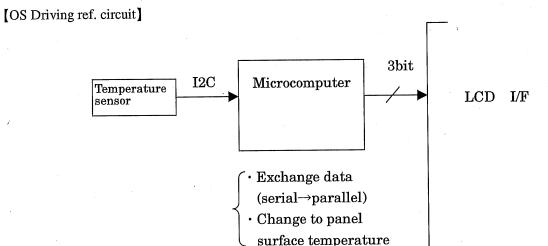
According to the surface temperature of the panel, enter the optimum 3 bit signal into pin No.41,42,43.

Measuring the correlation between detected temperature by the sensor on PWB in users side and actual surface temperature of panel, convert the temperature detected by the sensor to the surface temperature of panel to enter the 3 bit temperature data.

For overlapping temperatures (such as 5°C,10°C,15°C,20°C,25°C,30°C,35°C) select the optimum parameter, judging from the actual picture image.

[Note 5]

Pin No.39 should be fixed to "Low" level.



4-2. Inverter driving for back light

Using connector: S3B-PH-SM3-TB(JST) CN1(for inverter control)

Matching connector: PHR-3(JST)

Pin No.	Symbol	Function	Remark
1	Von	ON/OFF	[Note 1]
2	VBRT	Brightness Control	[Note 2]
3	GND	GND	

[Note 1] ON/OFF Function

Input voltage	Function
5V	Inverter: ON
0V	Inverter :OFF

[Note 2] Brightness control function

Brightness control is available by 0-5 V analog input voltage.

- British Control - 5	
Input voltage	Function
5V	Brightness Control (7%): (Dark)
0V	Brightness Control (100%): (Bright)

Suppling for Inverter Power Using connector: S6B-PH-SM3-TB(JST)

Matching connector: PHR-6(JST)

Function
12V
12V
12V
GND
GND
GND

^{*} GND(Ground) of Inverter doesn't contact GND(Ground) of LCD module.

4-3. Back light driving

The back light system is under-lighting type with 10 CCFTs(Cold Cathode Fluorescent Tube).

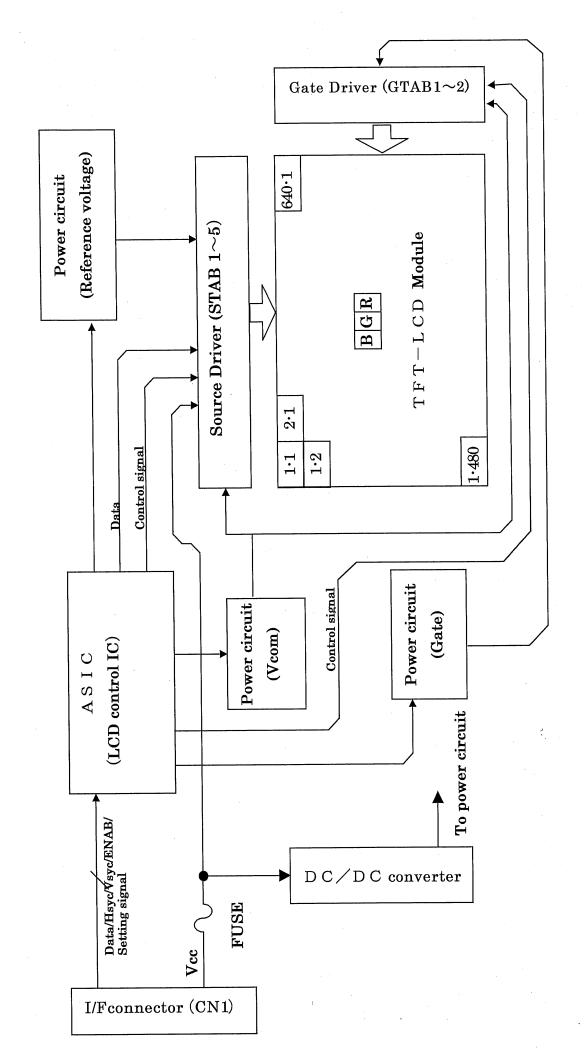
The characteristics of the lamp are shown in the following table. The value mentioned below is at the case of one CCFT.

Item	Symbol	Min.	Тур.	Max.	Unit	Remarks
Life time	$T_{\rm L}$	50000	-		hour	Note 1

Note 1: Lamp life time is defined as below in the continuous operation under the condition of Ta=25°C and V_{BRT}=0V(Brightness Control (100%))

[·] Brightness becomes 50% of the original value under standard condition.

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4-4 LCD Module Block Diagram

5. Absolute Maximum Ratings

	Condition	Ratings	Unit	Remark
		-0.3 ~ 3.6	V	Note 1
	14 25 0			
Vcc	Ta=25 ℃	0~+6	V	
VBRT	Ta=25 °C	0~+6	V	
Von				
V_{INV}	Ta=25 °C	0 ~ +14	V	
Tstg	-	-25 ~ +60	. Degree	
Topa	-	0 ~ +50	Degree	Note 2
	Symbol VI Vcc VBRT VON V _{INV} Tstg	Symbol Condition V1 Ta=25 °C Vcc Ta=25 °C VBRT VON Ta=25 °C VINV Ta=25 °C	VI Ta=25 °C $-0.3 \sim 3.6$ Vcc Ta=25 °C $0 \sim +6$ VBRT VON Ta=25 °C $0 \sim +6$ Von $0 \sim +14$ $0 \sim +14$ Tstg $ -25 \sim +60$	Symbol Condition Ratings Unit V_{I} $Ta=25$ °C $-0.3 \sim 3.6$ V V_{I} <

Note 1 : CK, R0~R7, G0~G7, B0~B7, Hsync, Vsync, ENAB, R/L, U/D,OSTABLE0~4

Note 2 : Humidity 95%RH Max.(Ta≤40 degree)

Maximum wet-bulb temperature at 39 °C or less.(Ta>40°C)

No condensation.

6. Electrical Characteristics

6-1. Control circuit driving

Ta=25 degree

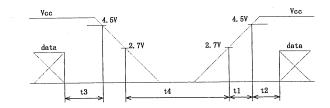
1. Շարուս աւշե	nt un ving					0	
Par	ameter	Symbol	Min.	Тур.	Max.	Uniit	Remark
1.537	Supply voltage	Vcc	+4.5	+5.0	+5.5	V	[Note 1]
+5V supply voltage	Current dissipation	Icc	-	(490)	(1300)	mA	[Note 2]
Permissive in	out ripple voltage	V_{RP}	-	-	100	mV_{P-P}	Vcc=+5.0V
Input L	ow voltage	VIL	-	-	1.0	V	[Note 3]
Input H	igh voltage	V _{IH}	2.3	_	3.6	V	[14010 5]
Input leak	I _{OL1}	-	-	1.0	μΑ	V ₁ =0V [Note 3]	
Input leak	current (High)	Іоні	-	-	1.0	μΑ	V _I =Vcc [Note 3]

[Note 1]

1) Input voltage sequences

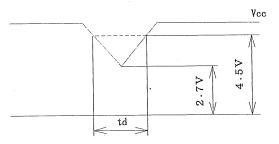
$$0 < t1 \le 10 \text{ms}, 0 < t2 \le 10 \text{ms}$$

 $0 < t3 \le 1 \text{s}, t4 \ge 1 \text{s}$



- 2) Dip conditions for supply voltage
- a) $2.7V \leq Vcc < 4.5V$ $td \leq 10ms$
- b) Vcc < 2.7V

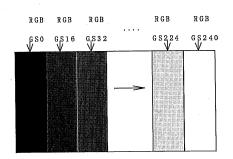
Condition of Dip conditions for supply voltage Is based on input voltage sequence.



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[Note 2] Typical current situation : 16 gray-bar pattern(Vcc=+5.0V)

The explanation of RGB gray scale see section 16.



[Note 3] CK,R0~R7,G0~G7,B0~B7,Hsync,Vsync, ENAB,R/L, U/D,OSTABLE0~4

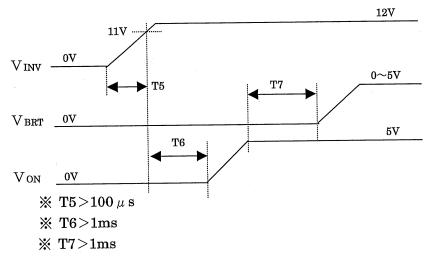
6-2. Inver driving for back light

The back light system is under-lighting type with 10 CCFTs (Cold Cathode Fluorescent Tube)

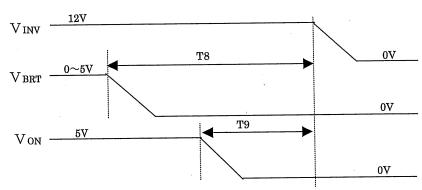
Ta=25°C

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
	Current dissipation	Inv		(3.4)	(4.1)	A	VBRT=0V
+12V	Supply voltage	V _{INV}	11	12	13	V	[Note 1]
Pe	rmissive input ripple	V _{RP}	-	-	200	mV _{P-P}	Vinv=+12V
	voltage						
I	nput voltage (Low)	Vonl	0	-	0.5	V	[Note 1,2]
	nput voltage (High)	VONH	3.0	-	5.0	V	impedance = $24.7 \text{k} \Omega$
Brig	Brightness control voltage (100%)		0	-	0.3	V	[Note 1,3,4]
Brig	ghtness control voltage	VBRT	0.7	-	5.0	V	impedance =20.6k Ω

[Note 1] 1)Vinv-turn-on condition



2) Vinv-turn-off condition



※ T8>1ms

※ T9>1ms

[Note 2] VBRT, VON

[Note 3] Von

[Note 4] Refrain from using the device under the condition of $V_{BRT} = 0.5 \pm 0.2 V$ because of the possibility of flicker on display. In case of VBRT > 5.0V, the protective circuit may stop driving the inverter.

7. Timing characteristics of input signals

Timing diagrams of input signal rare shown in Fig.2

7-1. Timing characteristics

Param	eter	Symbol	Min.	Тур.	Max.	Unit	Remark
	Frequency	1/Tc	-	25.2	TBD	MHz	
Clock	High time	Tch	5	-	-	ns	
	Low time	Tc1	10	-	-	ns	
D /	Set up time	Tds	5	-	-	ns	
Data	Hold time	Tdh	10	-	-	ns	
	C1-	TH	30.00	31.78	-	μ s	
Horizontal synchronized	Cycle		798	800	802	Clock	
signal	Pulse width	THp	2	96	200	Clock	
Vertical synchronized	Cycle	TV	515	525	560	Line	
signal	Pulse width	TVp	2	-	34	Line	
Horizontal d	isplay area	THd	640	640	640	Clock	`
Vertical dis		TVd	480	480	480	Line	
Hsync-Clock ph	* -	THc	10	_	Tc-10	ns	
Hsync-Vsync pl		TVh	0		TH-THp	Clock	

Note) In case of lower frequency, the deterioration of display quality, flicker etc, may be occurred.

In case of turn-off, turn-off may be after input signal for "black".

7-2. Horizontal display position

The horizontal display position is determined by the rising edge of ENAB signal.

P	'arameter	Symbol	Min.	Тур.	Max.	Unit	Remark
7 11 1 1	Set up time	Tes	5	-	Tc-10	ns	
Enable signal	Puls width	Тер	TBD	640	TH-140	Clock	
Hsync-Enable	signal phase difference	The	902-TH	104	906-TH	Clock	

Note) This module must input ENAB signal. Input-timing is defined below.(Fig.2)

7-3. Vertical display position

The vertictal display position is determined by the falling edge of Vsync signal.

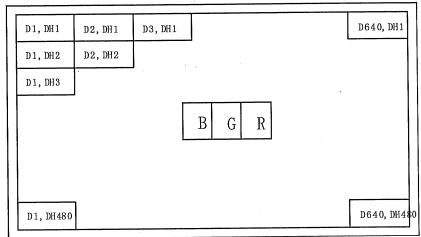
	1 7 1					·	- 1
	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
7	Vertical data start position	TVs	34	34	34	Line	

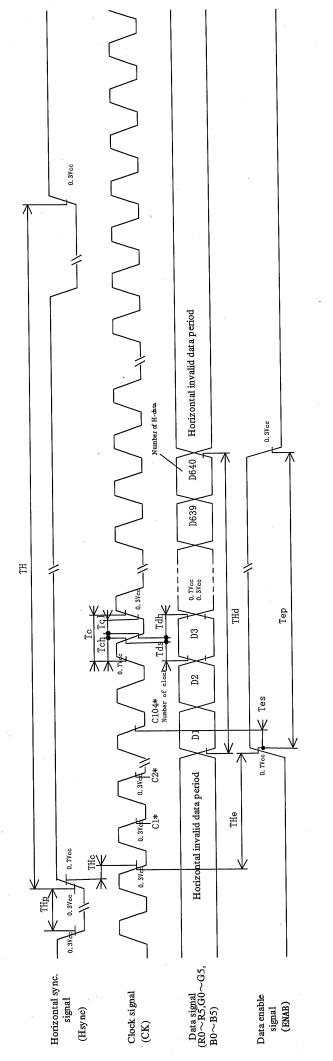
^{&#}x27;Note) ENAB signal has no relation to the vertical display position

7-3. Input data signal and display position on the screen



Display position of input data(H, V)





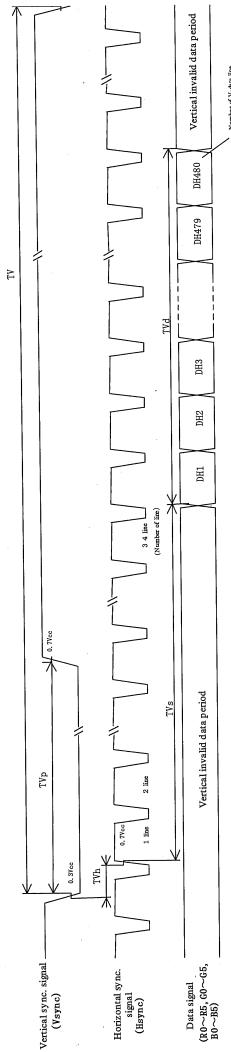


Fig.2 Input signal waveforms



8. Input Signal, Basic Display Colors and Gray Scale of Each Color

8. 11	iput Sign	iai, Da	SIC I	JISP	lay	COIC	15 a	nu C	nay	ber	iic o															
	Color &												Data	sigr	nal											
,	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	В1	В2	В3	В4	В5	В6	В7
	Black		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Х	X	1	1	1	1	1	1
w	Green	_	0	0	0	0	0	0	0	0	x	x	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Cyan		0	0	0	0	0	0	0	0	x	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1
Color	Red	_	х	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
or	Magent	_	X	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1
	Yellow	_	х	x	1	1	1	1	1	1	x	Х	. 1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White		X	x	1	1	1	1	1	1	x	X	1	1	1	1	1	1	X	Х	1	1	1	1	1	1
G.	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
e of	Û	¥				,	\downarrow								Ψ								\downarrow			
Red	Û	→					Ψ								Ψ								Ψ	-		
	Brighte	GS250	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS251	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS252	х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	. 0	0	0	0	0	0	0	0	. 0	0	0
<u></u>	仓	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray S	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	Û	₩					Ψ								Ψ								Ψ			
Of		₩					Ψ				-				Ψ				<u> </u>				Ψ			
Scale of Green	Brighte	GS250	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
l ä	<u>û</u>	GS251	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS252	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0			0	0	0	0	0
ع ا	û û	GS1	0	0	0	0	0	. 0	0	0	0	0	0	0					1				0	0	0	
ray	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	1	0	0		0	0	0
Scal	Û	<u>\\</u>	4				Ψ								$\mathbf{\Psi}$								V			
01	Û	<u>\\</u>	1				Ψ_				-				Ψ				-				Ψ			
Gray Scale of Blue	Brighte	GS250	0	0	0	0	0	0	0										0					1	1	1
"	<u></u>	GS251	0	0	0	0	0	0	0	0	0	0	0						1							
	Blue	GS252	2 0	0	0	0	0	0	. 0) () () (0	() () 0	0	0	X	X 3	1	1	1	1	1	1

0:Low level voltage,

1:High level voltage,

Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

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9. Optical characteristics

Ta=25 degree, Vcc=+5V, Vinv=+12V

	motor	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Рага	meter	θ 21,	Condition	80	85	-	Deg.	2.02.14111
Viewing angle	Horizontal	θ 22	CR≧10					[Note1,4]
range	Vertical	θ 11		80	85	-	Deg.	VBRT=0V
		θ 12						
G .		CRn	Best Viewing	TBD	(600)	-		[Note2,4]
Contra	ast ratio		Angle					VBRT=0V
Respo	nse time	τr	$\theta = 0 \text{ deg.}$	-	(15)	TBD	ms	[Note3,4]
		τd	_					VBRT=0V
GI	· · · · · · · · · · · · · · · · · · ·	X		0.283	0.308	0.333	-	[Note 4]
Chromatic	city of white	Y		0.281	0.306	0.331	-	VBRT=5V
		Y _{L1}		TBD	(500)	-	cd/m ²	[Note 4]
	C 1.14							VBRT=0V
Luminan	ce of white	Y_{L1}	-	-	30	-	cd/m ²	[Note 4]
							7	VBRT=5V
т	: C: t	δw	1		-	1.25		[Note 5]
Luminanc	e uniformity							VBRT=0V

^{*}The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.

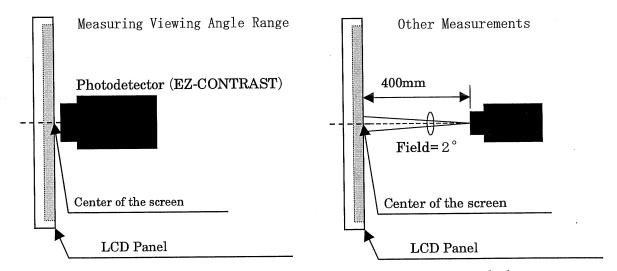
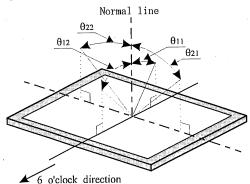


Fig. 3 Optical characteristics measurement method

[Note 1] Definitions of viewing angle range:

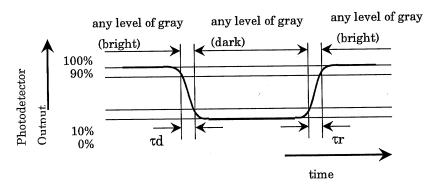


[Note 2] Definition of contrast ratio:

The contrast ratio is defined as the following.

[Note 3] Definition of response time with O/S driving

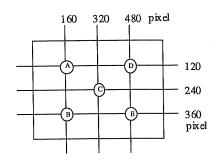
The response time is defined as the following figure and shall be measured by switching the input signal for "any level of gray (bright)" and "any level of gray (dark)".



[Note 4] This shall be measured at center of the screen.

[Note 5] Definition of white uniformity;

White uniformity is defined as the following with five measurements.(A \sim E)



10. Display Quantity

The display quality of the color TFT-LCD module shall be incompliance with the incoming inspection Standard.

11. Handling Precautions of the module

- a) Be sure to turn off the power supply when inserting of disconnecting the cable.
- b) Brightness control voltage is switched for "ON" and "OFF", as shown in Fig.4. Voltage difference generated by this switching, ΔV_{INV} may affect a sound output, etc. when the power supply is shared between the inverter and its surrounding circuit. So, separate the power supply of the inverter circuit with the one of its surrounding circuit.

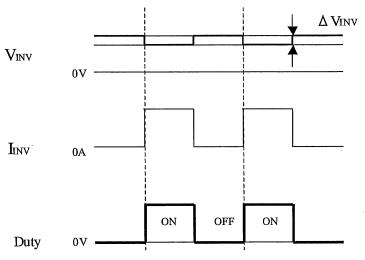


Fig.4 Brightness control voltage.

- c) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- d) Since the front polarizer is easily damaged, pay attention not to scratch it.
- e) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- f) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- g) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- h) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- i) The module has some printed circuit boards (PCBs) on the back side, take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- Observe all other precautionary requirements in handling components. j)
- k) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
- 1) When giving a touch to the panel at power supply, it may cause some kinds of degradation. In that case, once turn off the power supply, and turn on after several seconds again, and that is disappear.
- m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- n) Since inverter board's GND is not connected to the frame of the LCD module, please connect it with the customer's GND of inverter power supply.



12. Packing form

- a) Piling number of cartons: 4 (maximum)
- b) Packing quantity in one carton: 2
- c) Carton size: 393mm(W) $\times 293$ mm(H) $\times 515$ mm(D)
- d) Total mass of one carton filled with full modules : (9.4Kg)

13. Reliability test items

No.	Test item	Conditions							
1	High temperature storage test	Ta= 60°C 240h							
2	Low temperature storage test	Ta= - 25°C 240h							
3	High temperature and high humidity	Ta= 40°C ; 95%RH 240h							
	operation test	(No condensation)							
4	High temperature operation test	Ta= 50°C 240h							
5	Low temperature operation test	Ta= 0°C 240h							
6		Frequency: 10 ~ 57Hz/Vibration width(one side): 0.075mm							
	Vibration test	: 58 ~ 500Hz/Gravity : 9.8m/s2							
	(non-operation)	Sweep time: 11 minutes							
		Test period: 3 hours(1h for each direction of X, Y, Z)							
7	Shock test	Max. gravity: 490m/s2							
	(non-operation)	Pulse width: 11ms, sine wave							
	(non-operation)	Direction : +/-X, +/-Y, +/-Z, once for each direction.							

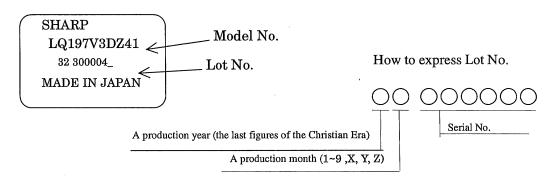
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[Result evaluation criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

14. Others

1) Lot No. Label;



- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 5) When any question or issue occurs, it shall be solved by mutual discussion.

ᄓ Ģ OUTLINE DIMENSIONS (LQ197V3DZ41)